



SOLID CARBIDE FORCE M DRILLS BLUE RING SHARK TAPS FOR STAINLESS STEEL

Force M

Save
25%



Save
15%

Use the Dormer Force M solid carbide drill and the Dormer Blue Shark tap together as the perfect combination for your stainless-steel applications.

NOW IN STOCK

Blue Shark Tap

Spiral Point Inch Taps (UNC & UNF)

Series & Size	Thread Limit	Blue Shark Tap EDP#	Tap Size, Class of Fit	Tap Price	Drill Size	Drill Size Decimal	Force M R463 (5xD)	Drill Price
E813 4-40	H2	7350278	4-40 UNC H2	\$15.46	2.35mm	0.0925		
E813 6-32	H3	7350279	6-32 UNC 2B	\$12.97	2.85mm	0.1122		
E813 8-32	H3	7350280	8-32 UNC-2B	\$12.97	#29	0.1360"	7624919	\$64.83
E813 10-24	H3	7350281	10-24 UNC-2B	\$13.26	3.90mm	0.1535"	7624965	\$64.83
E913 10-32	H3	7350299	10-32 UNF-2B	\$13.26	4.10mm	0.1614"	7624969	\$71.65
E813 1/4-20	H5	7350282	1/4-20 UNC-2B	\$17.16	#5	0.2055"	7624986	\$71.65
E913 1/4-28	H5	7350300	1/4-28 UNF-2B	\$17.16	7/32"	0.2188"	7624990	\$71.65
E813 5/16-18	H5	7350284	5/16-18 UNC-2B	\$18.66	17/64"	0.2656"	7625006	\$83.82
E913 5/16-24	H4	7350302	5/16-24 UNF-2B	\$18.66	7.00mm	0.2756"	7625009	\$83.82
E813 3/8-16	H5	7350286	3/8-16 UNC-2B	\$21.05	8.10mm	0.3189"	7625024	\$101.40
E913 3/8-24	H4	7350304	3/8-24 UNF-2B	\$21.05	8.60mm	0.3386"	7625030	\$101.40
E813 7/16-14	H5	7350288	7/16-14 UNC-2B	\$27.22	3/8"	0.3750"	7625042	\$101.40
E813 7/16-20	H5	7350306	7/16-20 UNF-2B	\$27.19	10.00mm	0.3937"	7625048	\$101.40
E813 1/2-13	H5	7350289	1/2-13 UNC-2B	\$31.63	11.00mm	0.4331"	7625060	\$138.58
E813 1/2-20	H5	7350307	1/2-20 UNC-2B	\$31.63	11.60mm	0.4567"	7625067	\$138.58

Larger tap sizes available, up to 1"

Spiral Point Metric Taps (M & MF)

Series & Size	"Thread Limit"	Blue Shark Tap EDP#	Tap Size, Class of Fit	Tap Price	Drill Size	Drill Size Decimal	Force M R463 (5xD)	Drill Price
E629 M4x0.7	D4	7350317	M4x0.70-M-6H	\$15.46	3.40mm	0.1339	7624918	\$64.83
E629 M5x0.8	D4	7350318	M5x0.80-M-6H	\$12.97	4.30mm	0.1693	7624971	\$71.65
E629 M6x1.0	D5	7350319	M6x1.00-M-6H	\$16.72	N7	0.2010	7624983	\$71.65
E629 M8x1.25	D5	7350320	M8x1.25-M-6H	\$18.66	6.90mm	0.2717	7625008	\$83.82
E769 M8x1.00	D5	7650328	M8x1.00-MF-6H	\$18.66	9/32"	0.2813	7625011	\$83.82
E629 M10x1.50	D6	7350321	M10x1.50-M-6H	\$21.05	11/32"	0.3438	7625032	\$101.40
E769 M10x1.25	D6	7350329	M10x1.25-MF-6H	\$21.05	8.90mm	0.3504	7625034	\$101.40
E629 M12x1.75	D6	7350322	M12x1.75-M-6H	\$31.63	10.50mm	0.4134	7625055	\$138.58
E769 M12x1.50	D6	7350331	M12x1.50-MF-6H	\$31.63	27/64"	0.4219	7625057	\$138.58
E769 M12x1.25	D6	7350330	M12x1.25-MF-6H	\$31.63	10.90mm	0.4291	7625059	\$138.58

Larger tap sizes available, up to M24

Spiral Flute Inch Taps (UNC & UNF)

Series & Size	"Thread Limit"	Blue Shark Tap EDP#	Tap Size, Class of Fit	Tap Price	Drill Size	Drill Size Decimal	Force M R463 (5xD)	Drill Price
E812 4-40	H2	7350335	4-40 UNC H2	\$25.09	2.35mm	0.0925		
E812 6-32	H3	7350336	6-32 UNC 2B	\$20.51	2.80mm	0.1102		
E812 8-32	H3	7350337	8-32 UNC-2B	\$20.51	#29	0.1360"	7624919	\$64.83
E812 10-24	H3	7350338	10-24 UNC-2B	\$21.16	3.90mm	0.1535"	7624965	\$64.83
E912 10-32	H3	7350356	10-32 UNF-2B	\$17.78	4.10mm	0.1614"	7624969	\$71.65
E812 1/4-20	H5	7350339	1/4-20 UNC-2B	\$23.04	#5	0.2055"	7624986	\$71.65
E912 1/4-28	H5	7350357	1/4-28 UNF-2B	\$23.04	7/32"	0.2188"	7624990	\$71.65
E812 5/16-18	H5	7350341	5/16-18 UNC-2B	\$25.09	17/64"	0.2656"	7625006	\$83.82
E912 5/16-24	H4	7350359	5/16-24 UNF-2B	\$25.09	7.00mm	0.2756"	7625009	\$83.82
E812 3/8-16	H5	7350343	3/8-16 UNC-2B	\$28.47	8.10mm	0.3189"	7625024	\$101.40
E912 3/8-24	H4	7350361	3/8-24 UNF-2B	\$28.47	8.60mm	0.3386"	7625030	\$101.40
E812 7/16-14	H5	7350345	7/16-14 UNC-2B	\$36.56	3/8"	0.3750"	7625042	\$101.40
E812 7/16-20	H5	7350363	7/16-20 UNF-2B	\$36.56	10.00mm	0.3937"	7625048	\$101.40
E812 1/2-13	H5	7350346	1/2-13 UNC-2B	\$41.29	11.00mm	0.4331"	7625060	\$138.58
E912 1/2-20	H5	7350364	1/2-20 UNC-2B	\$41.29	11.60mm	0.4567"	7625067	\$138.58

Larger tap sizes available, up to 1"

Spiral Flute Metric Taps (M & MF)

Series & Size	"Thread Limit"	Blue Shark Tap EDP#	Tap Size, Class of Fit	Tap Price	Drill Size	Drill Size Decimal	Force M R463 (5xD)	Drill Price
E628 M4x0.7	D4	7350374	M4x0.70-M-6H	\$19.95	3.40mm	0.1339	7624918	\$64.83
E628 M5x0.8	D4	7350375	M5x0.80-M-6H	\$19.48	4.30mm	0.1693	7624971	\$71.65
E628 M6x1.0	D5	7350376	M6x1.00-M-6H	\$22.48	N7	0.2010	7624983	\$71.65
E628 M8x1.25	D5	7350377	M8x1.25-M-6H	\$27.01	6.90mm	0.2717	7625008	\$83.82
E768 M8x1.00	D5	7350385	M8x1.00-MF-6H	\$28.33	9/32"	0.2813	7625011	\$83.82
E628 M10x1.50	D6	7350378	M10x1.50-M-6H	\$39.09	11/32"	0.3438	7625032	\$101.40
E768 M10x1.25	D6	7350386	M10x1.25-MF-6H	\$39.09	8.90mm	0.3504	7625034	\$101.40
E628 M12x1.75	D6	7350379	M12x1.75-M-6H	\$47.32	10.50mm	0.4134	7625055	\$138.58
E768 M12x1.50	D6	7350387	M12x1.50-MF-6H	\$47.32	27/64"	0.4219	7625057	\$138.58

Larger tap sizes available, up to M24